

Vinyl Bead Accessories for Stucco and Plaster Installations

Project Submittals as manufactured by
ALABAMA METAL INDUSTRIES CORPORATION

Submittal Date:

Contract Number:

Project Name:

Section Number:

Name of Contractor:

All information contained herein is accurate as known at the time of publication. Specifications may change and AMICO reserves the right to change product specifications without notice and without incurring obligations.

ALABAMA METAL INDUSTRIES CORPORATION

3245 Fayette Avenue ♦ Birmingham, AL 35208 ♦ Telephone 800/366-2642 ♦ Facsimile 205/786-6527
email fmayer@gibraltar1.com

June 2010



Lathing Accessories for rigid poly (vinyl chloride) (PVC) compounds meeting ASTM C841 and C1063

SCOPE

This submittal covers vinyl accessories installed with interior and exterior Portland Cement-Based Plaster. All accessories shall have perforated or expanded flanges to permit complete embedment in the plaster, to provide for accurate alignment, and to secure attachment of the accessory to the underlying surface in receiving the specified thickness of plaster. The selection of the accessory shall be determined by numerous factors not limited to: the project location, climate and environment resulting from excessive salt, moisture, humidity, pollution, wear and temperature changes.

TYPES OF ACCESSORIES

This submittal includes the following types of accessories used for plaster and stucco installations: corner beads, casing beads, expansion joints, control joints, weep screeds, reveals, soffit vents and miscellaneous components.

MATERIALS

Rigid Poly (Vinyl Chloride) (PVC) compounds meeting ASTM 4216 for exterior applications
ASTM 1784 for interior applications

THICKNESS OF BASE MATERIALS

These minimum thicknesses meet both ASTM C841 and ASTM C1063 Table 1.

FINISH

PVC shall be mill finish and shall be compatible with standard lathing and paint finishes.

COMBUSTIBILITY / FIRE RESISTANCE

Rigid vinyl components are self extinguishing, and do not support combustion once the flame source is removed. Therefore rigid vinyl will not cause, re-ignite or spread a fire.

PACKAGING AND PACKAGE MARKING

Standard length of an AMICO accessory is 10-ft long. Other length by product are offered. Longest possible lengths shall always be installed to avoid joints. Each factory box shall be marked with manufacturer's name, style of accessory and country of origin.

CERTIFICATION

When required a certification that products meets the requirements of ASTM C1063 and ASTM C841 shall be provided.

REFERENCES

AMICO VINYL ACCESSORIES FOR LATHING MEET THE FOLLOWING STANDARDS

ASTM C1063 Standard Specification for Installation of Lathing and Furring to Receive Interior and Exterior Portland Cement-Based Plaster

ASTM C841 Standard Specification for Installation of Interior Lathing and Furring

ASTM D1784 Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds

ASTM D4216 Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) and Related PVC and Chlorinated Poly(Vinyl Chloride) (CPVC) Building Products Compounds.

CODE ACCEPTANCE

Meets IBC 2510 and IBC 2511

Meets Buy American Procurement Requirements.
Made in the United States of America

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

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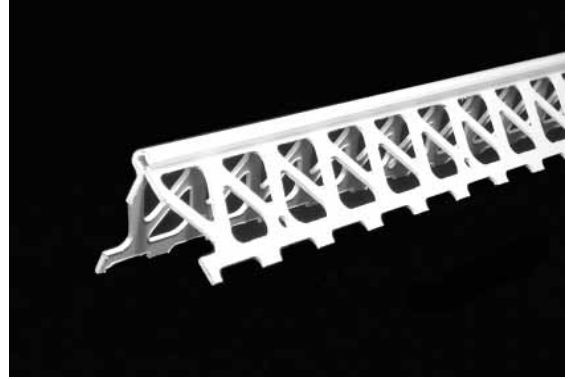
June 2010



VINYL CORNER BEAD Regular Equal Length Leg

FOR STUCCO AND PLASTER INSTALLATIONS
AMICO Vinyl Corner Bead reinforces exterior stucco corners with durable, straight, and rust free vinyl corners.

The addition of stiffener ribs and slotted nailing holes makes these products easy and quick to install level and straight.



Product Submittal	Product Number	Dimensions
	AMX1-X	1 1/2" x 1 1/2"
Standard Length is 10-Feet		

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

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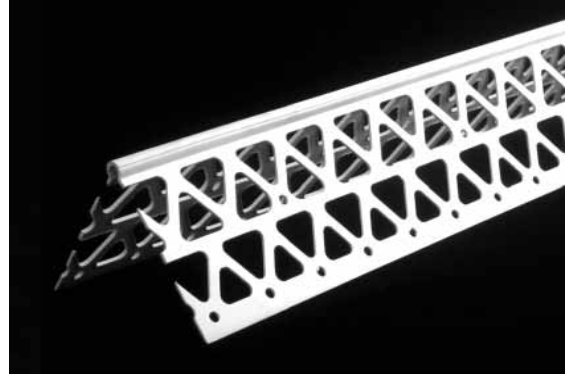
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The addition of stiffener ribs and slotted nailing holes makes these products easy and quick to install level and straight.



AMX1 2 1/2" Leg Corner Bead

Product Submittal	Product Number	Dimensions
	AMX1	2 1/2" x 2 1/2"
	AMX2	2 3/4" x 2 3/4"
Standard Length is 10-Feet		

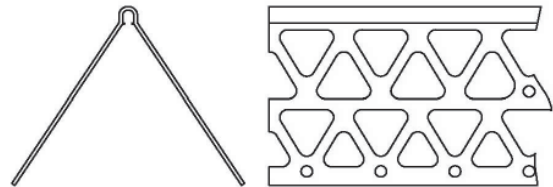
FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

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REFERENCES

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Meets IBC 2510 and IBC 2511
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Meets Buy American Procurement Requirements
Made in the United States of America
LEED: 100% post industrial recyclable content



CAD Detail Name: [Vinyl Equal Leg Corner Bead](#)
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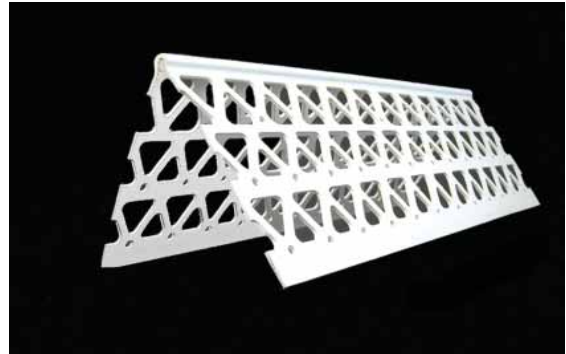
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VINYL CORNER BEAD Regular Equal Length Leg

FOR STUCCO AND PLASTER INSTALLATIONS
AMICO Vinyl Corner Bead reinforces exterior stucco corners with durable, straight, and rust free vinyl corners.

The addition of stiffener ribs and slotted nailing holes makes these products easy and quick to install level and straight.



AMX1-WF 4" Leg Corner Bead

Product Submittal	Product Number	Dimensions
	AMX1-WF	4" x 4"
Standard Length is 10-Feet		

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

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VINYL CORNER BEAD Irregular Length Leg

FOR STUCCO AND PLASTER INSTALLATIONS
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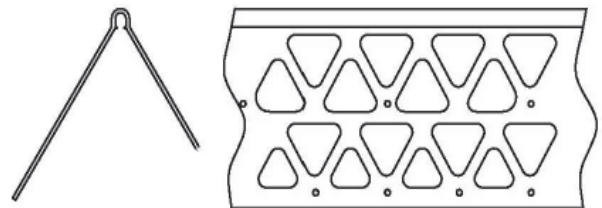
Product Submittal	Product Number	Dimensions	Leg "A"	Leg "B"
	AMX1-IR	2½" x 1 ½"	2½"	1 ½"
	AMX2-IR	2¾" x 1 ½"	2¾"	1 ½"
Standard Length is 10-Feet				

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes. All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511
Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.
Meets Buy American Procurement Requirements
Made in the United States of America
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CAD Detail Name: [Vinyl irregular Length Leg Corner Bead](#)

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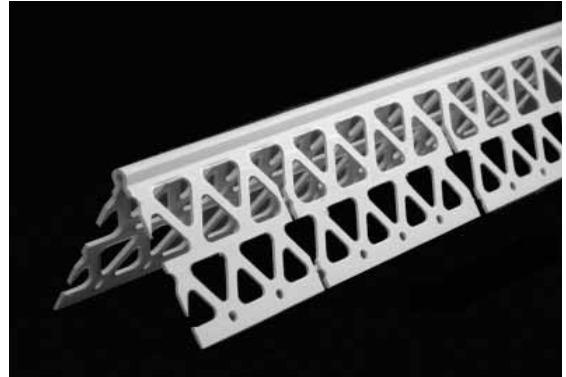
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VINYL ARCHED CORNER BEAD

FOR STUCCO AND PLASTER INSTALLATIONS
AMICO Vinyl Arched Corner Bead reinforces exterior stucco edges. It is supplied pre-notched to curve to most construction radiuses.



Product Submittal	Product Number	Dimensions
	AMX1-Arch	2½" x 2½"
	AMX2-Arch	2¾" x 2¾"
Standard Length is 10-Feet		

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

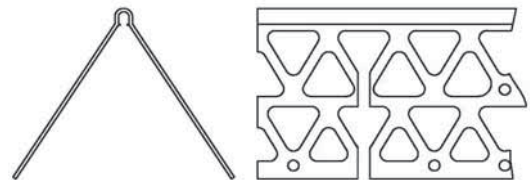
Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content



CAD Detail Name: [Vinyl Arched Corner Bead](#)
Click Link to go to Print Details

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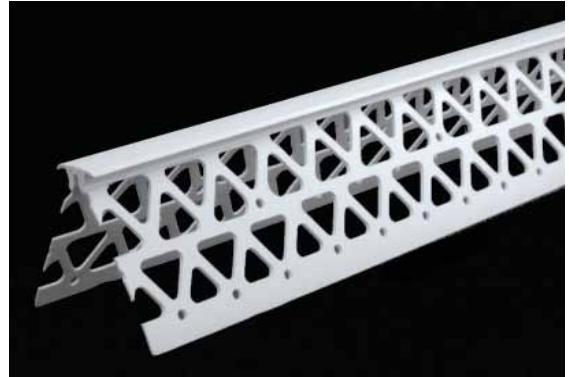
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VINYL CHAMFERED CORNER BEAD

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Chamfered Corner Bead provides a 45-degree chamfer in outside corner applications to compliment our other chamfered stucco reveals and chamfered casing beads.



Product Submittal	Product Number	Dimensions	Leg "A"	Leg "B"
	AMX1-CH	2½" x 2½"	2½"	2½"
	AMX2-CH	2¾" x 2¾"	2¾"	2¾"
Standard Length is 10-Feet				

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

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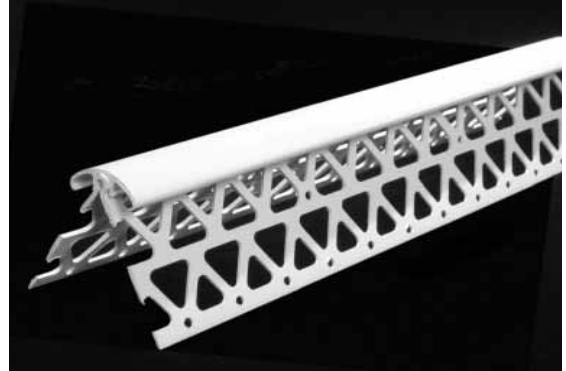
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VINYL BULL NOSE CORNER BEAD

FOR STUCCO AND PLASTER INSTALLATIONS
AMICO Vinyl Bull Nose Corner Bead provides a 3/4-inch radius with similar damage resistant qualities as that of metal bull nose corner bead. This bull nose bead is a compliment to our other stucco bull nose reveals and bull nose casing beads.



Product Submittal	Product Number	Dimensions	Leg "A"	Leg "B"
	AMX1-BN	2 1/2" x 2 1/2"	2 1/2"	2 1/2"
	AMX2-BN	2 3/4" x 2 3/4"	2 3/4"	2 3/4"
Standard Length is 10-Feet				

FINISH

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REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511
Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.
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VINYL CASING BEAD

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Casing Bead provides a durable termination for plaster or stucco.

Product Submittal	Product Number	Ground
	AM66-205	1/4"
	AM66-380	3/8"
	AM66-500	1/2"
	AM66-580	5/8"
	AM66-750	3/4"
	AM66-780	7/8"
1 3/4 " Wide Flange		
Standard Length is 10-Feet		

COLOR

In addition to standard white, AMICO provides Casing bead in tan, brown and gray. Only the exposed portions of the casing bead profile is colored.

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes. All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

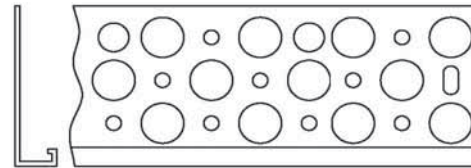
Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content



CAD Detail Name: [Vinyl Casing Bead](#)
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VINYL DEEP GROUND CASING BEAD

FOR STUCCO AND PLASTER INSTALLATIONS
AMICO Vinyl Casing Bead provides a durable termination

Product Submittal	Product Number	Ground
	AM66-1250	1¼"
	AM66-1500	1½"
	AM66-2000	2"
1¾" Wide Flange		
Standard Length is 10-Feet		

COLOR

In addition to standard white, AMICO provides Casing bead in tan, brown and gray. Only the exposed portions of the casing bead profile is colored.

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

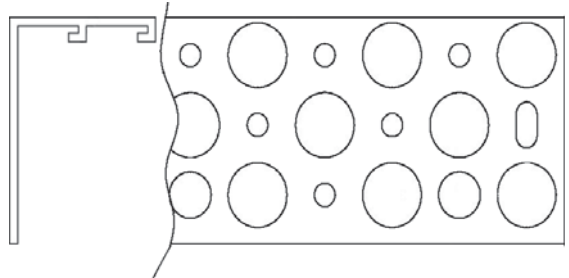
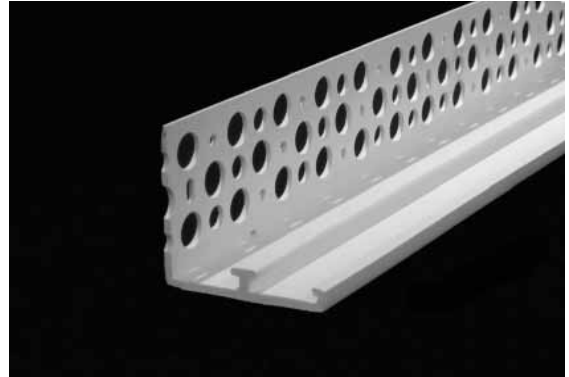
REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements
Made in the United States of America

LEED: 100% post industrial recyclable content



CAD Detail Name:
[Vinyl Deep Ground Casing Bead](#)
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Available with optional 1/8-inch weep holes
6-inches on center.

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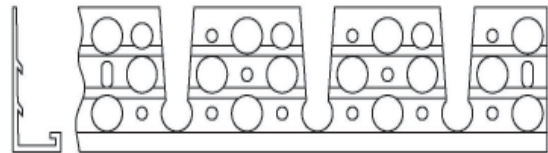
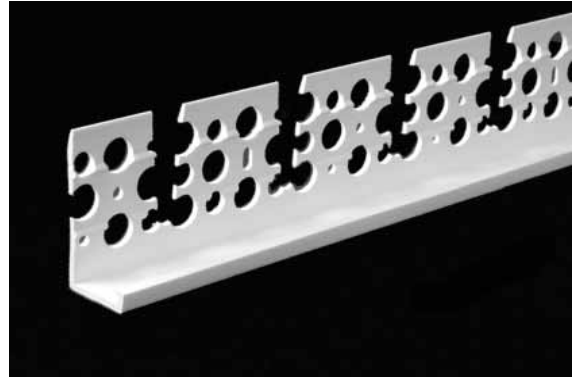


VINYL ARCHED CASING BEAD

Patent #5,688,638

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Arched Casing Bead is the same construction as our standard Vinyl Casing Bead with the added capability to curve to most construction radiuses. Provides a durable termination for plaster or stucco. Casing beads with a ground deeper than 1-inch have additional reinforcement in the ground flange for extra strength.



CAD Detail Name: [Vinyl Arched Casing Bead](#)
Click Link to go to Print Details

Product Submittal	Product Number	Ground Description
	AM66A-250	1/4" Regular
	AM66A-380	3/8" Regular
	AM66A-500	1/2" Regular
	AM66A-580	5/8" Regular
	AM66A-750	3/4" Regular
	AM66A-780	7/8" Regular
	AM66A-1000	1" Regular
1 3/4" Wide Flange		
Standard Length is 10-Feet		

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

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VINYL ARCHED DEEP GROUND CASING BEAD

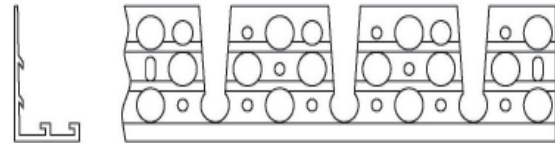
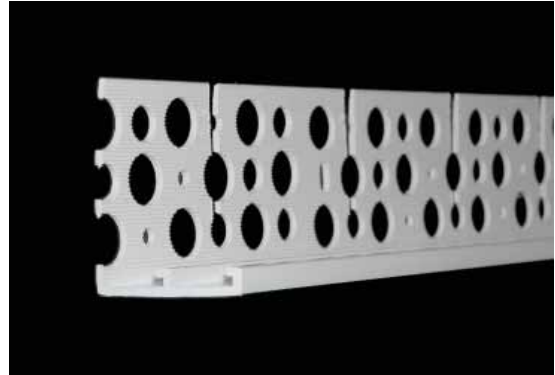
Patent #5,688,638

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Arched Deep Ground Casing Bead is the same construction as our standard Vinyl Casing Bead with the added capability to curve to heavy duty construction radiuses. Provides a strong durable termination for plaster or stucco. Casing beads with a ground deeper than 1-inch have additional reinforcement in the ground flange for extra strength.

DESCRIPTION

Product Submittal	Product Number	Ground Description
	AM66A-1250	1¼"
	AM66A-1500	1½"
	AM66A-2000	2"
1¾" Wide Flange		
Standard Length is 10-Feet		



CAD Detail Name: [Vinyl Arched Casing Bead](#)
Click Link to go to Print Details

FINISH

The finish on all AMICO vinyl stucco accessories is com-

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

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VINYL CASING BEAD WITH WIDE FLANGE

FOR STUCCO AND PLASTER INSTALLATIONS
AMICO Vinyl Wide Flange Casing Bead is used for particular installations such as at the top of a wall.

DESCRIPTION

Product Submittal	Product Number	Flange Dimension	Ground
	AM66WF-380	2½"	⅜"
	AM66WF-500	2½"	½"
	AM66WF-580	2½"	⅝"
	AM66WF-750	2½"	¾"
Standard Length is 10-Feet			

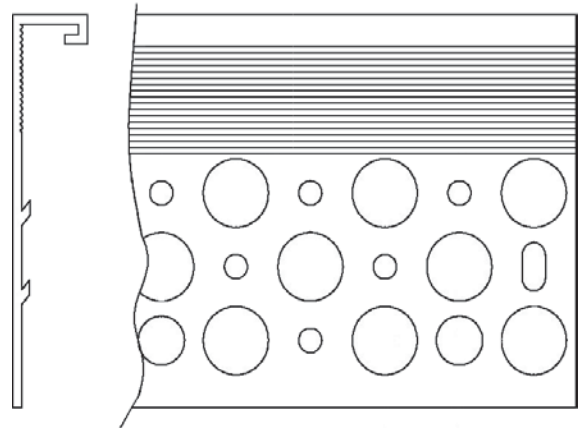
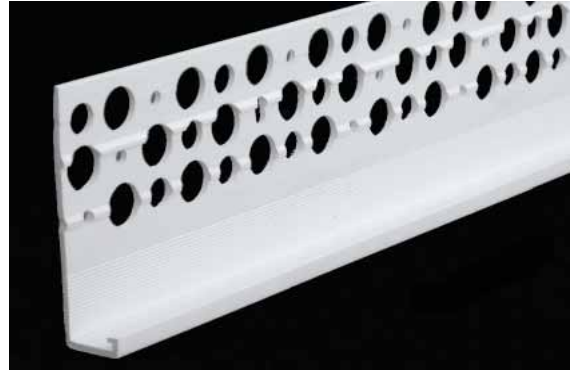
FINISH

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REFERENCES

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Meets Buy American Procurement Requirements
Made in the United States of America
LEED: 100% post industrial recyclable content



CAD Detail Name: [Vinyl Wide Flange Casing Bead](#)
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VINYL EXTRA LONG WIDE FLANGE CASING BEAD

FOR STUCCO AND PLASTER INSTALLATIONS
AMICO Vinyl Wide Flange Casing Bead is used for special applications requiring a larger perforated flange.

DESCRIPTION

Product Submittal	Product Number	Flange Dimension	Ground
	AM66XWF-580	5"	5/8"
	AM66XWF-750	5"	3/4"
Standard Length is 10-Feet			

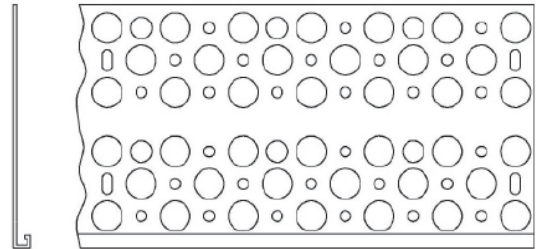
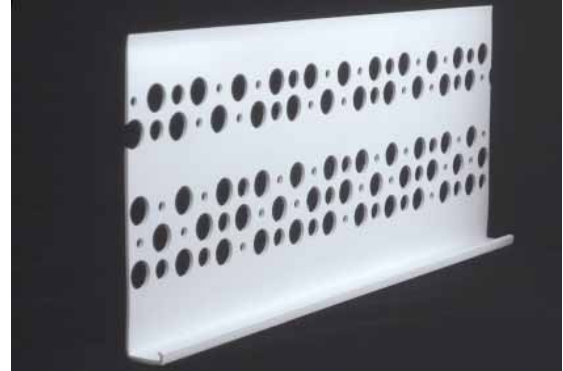
FINISH

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All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511
Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.
Meets Buy American Procurement Requirements
Made in the United States of America
LEED: 100% post industrial recyclable content



CAD Detail Name: [Vinyl Wide Flange Casing Bead](#)
Click Link to go to Print Details

All information contained herein is accurate as known at the time of publication. Specifications may change and AMICO reserves the right to change product specifications without notice and without incurring obligations.

ALABAMA METAL INDUSTRIES CORPORATION

3245 Fayette Avenue ♦ Birmingham, AL 35208 ♦ Telephone 800/366-2642 ♦ Facsimile 205/786-6527
email fmayer@gibraltar1.com

June 2010



VINYL SOLID WIDE FLANGE CASING BEAD

FOR STUCCO AND PLASTER INSTALLATIONS

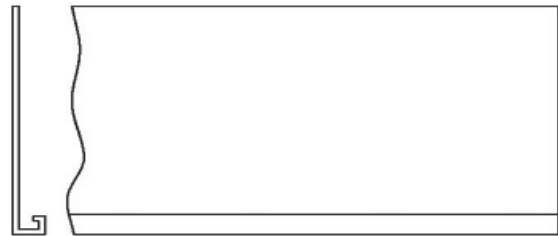
AMICO Vinyl Solid Wide Flange Casing Bead is specified for installations at the head of a window as well at transitions from sloping roof lines and foundation lines. Supplied with holes are punched into the bottom of the ground .

Product Submittal	Product Number	Ground Description
	AM66-WFWC-500	1/2"
	AM66-WFWC-780	7/8"
3 1/2" Wide Flange		
Standard Length is 10-Feet		

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511
Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.
Meets Buy American Procurement Requirements
Made in the United States of America
LEED: 100% post industrial recyclable content



CAD Detail Name: [Vinyl Solid Wide Flange Casing Bead](#)
Click Link to go to Print Details

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June 2010



VINYL CASING BEAD WITH REVEAL

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Casing Bead with reveal is specified for installations where a sliding door or window is inset from the outer plane or wall surface. The added reveal allows the transition from the bead to the window and provides a surface that can be painted.

This bead is also available with 1/8-inch holes punched 6-inches on center.

Note: Proper caulking and flashing is still required at the juncture of the bead and the window.



Product Submittal	Product Number	Ground Description
	AMRS-580-500	5/8"
	AMRS-750-500	3/4"
	AMRS-780-500	7/8"
1 3/4" Wide Flange		
Standard Length is 10-Feet		

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

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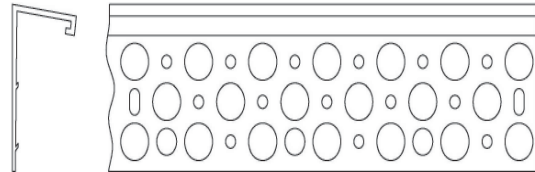
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VINYL ANGLED CASING BEAD

FOR STUCCO AND PLASTER INSTALLATIONS
AMICO Vinyl Angled Casing Bead is specified to form the top edge of a horizontal wall band. The 75-degree angled top edge permits any water to move away from the top edge of the wall and away from the building facade.

Product Submittal	Product Number	Ground Description
	AM66-Angled-500	1/2"
	AM66-Angled-580	5/8"
	AM66-Angled-750	3/4"
	AM66-Angled-1000	1"
	AM66-Angled-1250	1 1/4"
	AM66-Angled-1500	1 1/2"
	AM66-Angled-2000	2"
1 3/4" Wide Flange		
Standard Length is 10-Feet		



CAD Detail Name: [Vinyl Angled Casing Bead](#)
Click Link to go to Print Details

FINISH

The finish on all AMICO vinyl stucco accessories is

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

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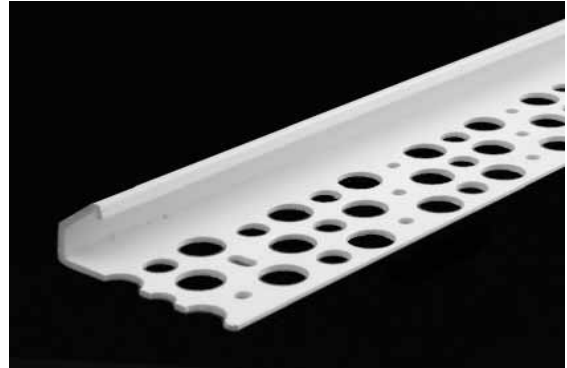


VINYL CHAMFERED CASING BEAD

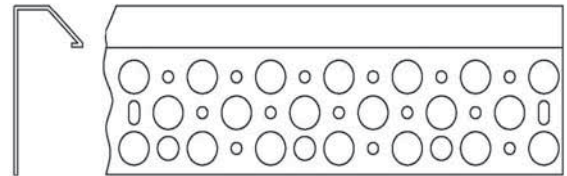
Patent #D471991S

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Chamfered Casing Bead has a 45° chamfered nose. Intended to be used with the other chamfered beads to create an entirely new look for the stucco assembly.



Product Submittal	Product Number	Ground Description
	AM66CH-580	5/8"
	AM66CH-750	3/4"
	AM66CH-780	7/8"
1 3/4" Wide Flange		
Standard Length is 10-Feet		



FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

CAD Detail Name: [Vinyl Chamfered Casing Bead](#)
Click Link to go to Print Details

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

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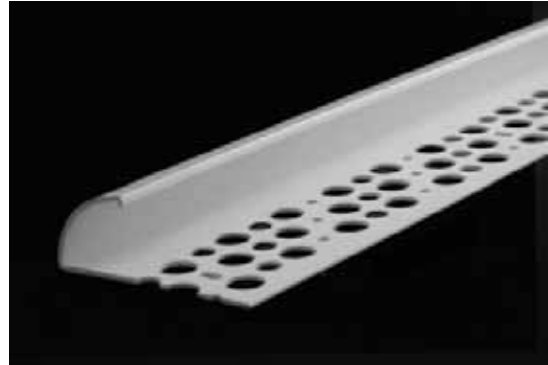
June 2010

VINYL BULL NOSE CASING BEAD

Patent #D471991S

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Bull Nose Casing Bead has a rounded nose. Intended to be used with the other bull nose beads to create an entirely new look for the stucco assembly.



Product Submittal	Product Number	Ground Description
	AM66BN-1000	1"
1 ³ / ₄ " Wide Flange		
Standard Length is 10-Feet		

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

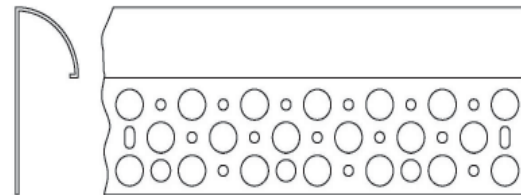
Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content



CAD Detail Name: [Vinyl Bull Nose Casing Bead](#)
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E-Z Bead™ VINYL CASING BEAD

FOR STUCCO AND PLASTER INSTALLATIONS

E-Z Bead is designed with a built-in flexible strip for a straight and uniform spacing around window and door frames or any other point where stucco meets a dissimilar material (e.g., soffits, fascia board, etc.) This flexible spacing strip is lined with a bond breaking tape that allows for two-sided adhesion, which eliminates the need for a backer rod.



CAD Detail Name: [E-Z Bead Vinyl Casing Bead](#)
Click Link to go to Print Details

Product Submittal	Product Number	Ground Description
	AM66-EZ-500	1/2"
	AM66-EZ-580	5/8"
	AM66-EZ-750	3/4"
	AM66-EZ-780	7/8"
3/8" Flexible Backer Rod		
1 3/4" Wide Flange		
Standard Length is 10-Feet		

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

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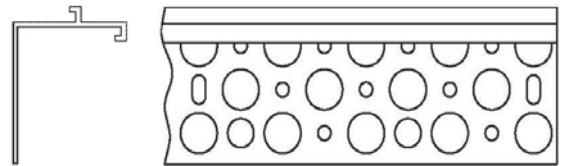
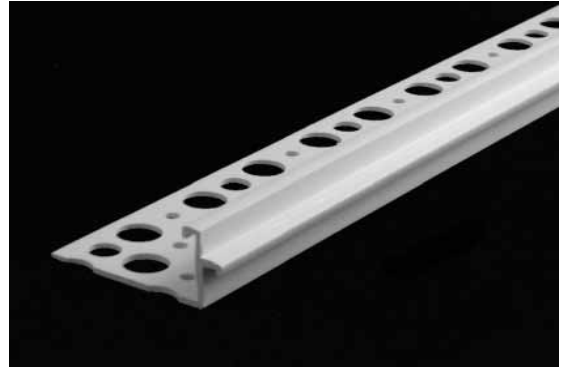
VINYL BANDING BEAD

Patent #D471991S

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Banding Bead is a type of casing bead that allows for different shapes and sizes of bands be created in any orientation on horizontal and vertical surfaces. The bead's two grounds of different heights allows for the transition of stucco creating the band.

Product Submittal	Product Number	Ground Description
	AMBB-750-500	¾" & ½"
	AMBB-1000-500	1" & ½"
	AMBB-1500-500	1½" & ½"
	AMBB-1500-750	1½" & ¾"
1¾" Wide Flange		
Standard Length is 10-Feet		



CAD Detail Name: [Vinyl Bull Nose Casing Bead](#)
Click Link to go to Print Details

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

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VINYL ANGLED BANDING BEAD

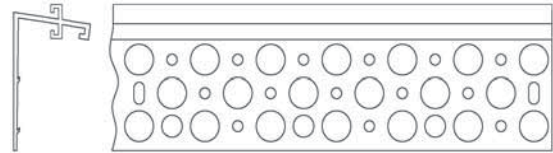
Patent #5,423,154

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Angled Banding Bead is used to form the top edges of horizontal bands. Forms a sharp clean edge the same as standard banding bead with the additional advantage of moving water away from the wall surface. The double ground or screed lip has been provided to facilitate the screeding of the adjoining stucco. Different thicknesses of stucco are applied creating the band.



Product Submittal	Product Number	Ground Description
	AMBB-750-500 Angled	3/4" & 1/2"
	AMBB-1000-500 Angled	1" & 1/2"
	AMBB-1500-500 Angled	1 1/2" & 1/2"
	AMBB-1500-750 Angled	1 1/2" & 3/4"
1 3/4" Wide Flange		
Standard Length is 10-Feet		



CAD Detail Name: [Vinyl Angled Casing Bead](#)
Click Link to go to Print Details

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

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VINYL M-TYPE CONTROL JOINT WITH REMOVABLE TAPE

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl M-Type Control Joint with optional removable tape is designed to relieve stress in the stucco membrane caused by typical stucco shrinkage and thermal movement



Product Submittal	Product Number	Ground Description
	AMCJM-380	3/8"
	AMCJM-500	1/2"
	AMCJM-580	5/8"
	AMCJM-750	3/4"
	AMCJM-780	7/8"
Each profile has an overall width of 4"		
Standard Length is 10-Feet		

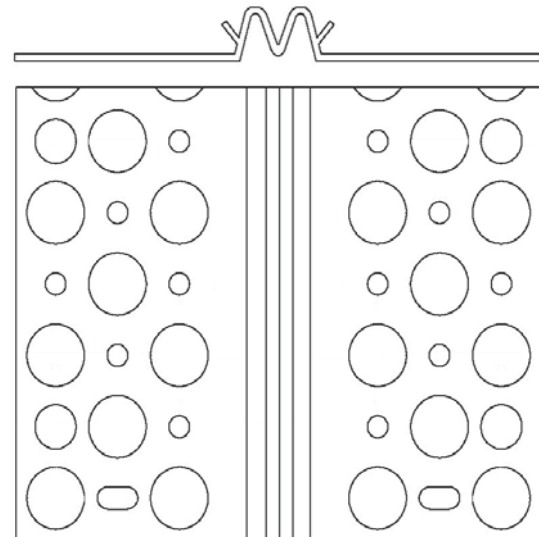
FINISH

The finish on all AMICO vinyl stucco accessories is com-

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
 Meets IBC 2510 and IBC 2511
 Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.
 Meets Buy American Procurement Requirements
 Made in the United States of America
 LEED: 100% post industrial recyclable content



CAD Detail Name: [Vinyl M-Type Control Joint](#)
 Click Link to go to Print Details

Removable tape has been provided to insure a clean joint after stucco application. If joints are ordered without the removable tape, it is the contractor's responsibility to keep the joint clean of wet stucco and any other debris.

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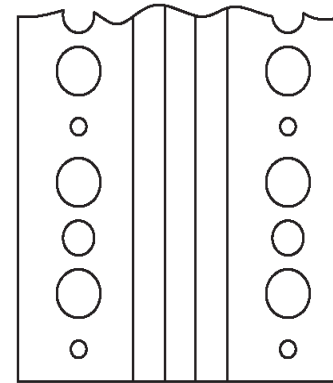
VINYL CONTROL JOINT WITH REMOVABLE TAPE

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Control Joint with optional removable tape is an improved version of the traditional "M" type joint. This design provides ground returns to better lock into the stucco.



Product Submittal	Product Number	Ground Description
	AMCJX-250	1/4"
	AMCJX-380	3/8"
	AMCJX-500	1/2"
	AMCJX-580	5/8"
	AMCJX-750	3/4"
	AMCJX-780	7/8"
Each profile has an overall width of 3 1/4"		
Standard Length is 10-Feet		



CAD Detail Name: [Vinyl Control Joint](#)
Click Link to go to Print Details

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

Removable tape has been provided to insure a clean joint after stucco application. If joints are ordered without the removable tape, it is the contractor's responsibility to keep the joint clean of wet stucco and any other debris.

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VINYL 3-PIECE OUTSIDE CORNER EXPANSION JOINT

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl 3-Piece Outside Corner Expansion Joint is specified to relieve stress in stucco at outside corners where excessive movement can result in cracking. This accessory is designed for both interior and exterior applications.



All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

Product Submittal	Product Number	Ground Description
	AMXJO-380	3/8"
	AMXJO-500	1/2"
	AMXJO-580	5/8"
	AMXJO-750	3/4"
	AMXJO-780	7/8"
3-Piece Construction		
Each Perforated Flange is 2-inches Long		
Standard Length is 10-Feet		

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information

regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements
Made in the United States of America

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VINYL 3-PIECE INSIDE CORNER EXPANSION JOINT

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl 3-Piece Inside Corner Expansion Joint is specified to relieve stress in stucco at inside corners where excessive movement can result in cracking. This accessory is designed for both interior and exterior applications.



All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

Product Submittal	Product Number	Ground Description
	AMXJI-380	3/8"
	AMXJI-500	1/2"
	AMXJI-580	5/8"
	AMXJI-750	3/4"
	AMXJI-780	7/8"
3-Piece Construction		
Each Perforated Flange is 2-inches Long		
Standard Length is 10-Feet		

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements
Made in the United States of America

LEED: 100% post industrial recyclable content

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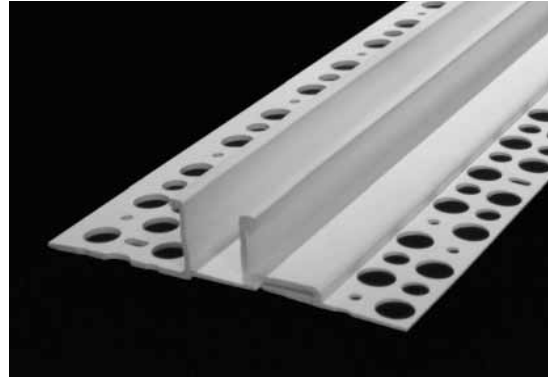
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VINYL 2-PIECE EXPANSION JOINT with REVEAL

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl 2-Piece Expansion Joint with Reveal is specified to relieve stress in stucco wall and ceiling areas where a greater than normal degree of movement might occur. This joint allows for movement in two different planes and is recommended where two different framing materials meet at through wall construction joints.



All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

Product Submittal	Product Number	Ground Description
	AMEJ-380-500	3/8"
	AMEJ-500-500	1/2"
	AMEJ-580-500	5/8"
	AMEJ-750-500	3/4"
	AMEJ-780-500	7/8"
Maximum Width of Reveal 1/2"		
Adjustable Flange Dimensions from 1/4" to 5/8"		
Standard Length is 10-Feet		

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

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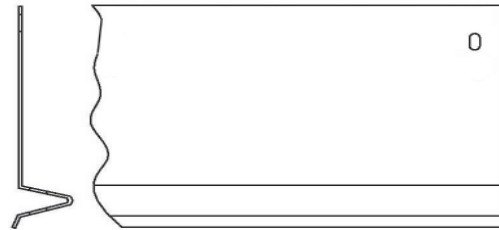


VINYL FOUNDATION WEEP SCREED

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Foundation Weep Screed provides a straight and true screed surface at the base of stucco walls while allowing moisture to escape the back of the stucco membrane.

Product Submittal	Product Number	Ground Description
	AMFWS-425-380	3/8"
	AMFWS-425-500	1/2"
	AMFWS-425-580	5/8"
	AMFWS-425-750	3/4"
	AMFWS-425-780	7/8"
Manufactured with a 3 1/2" Nailing Flange as Required by IBC 2510, 2511		
Overall Height of Weep Screed 4 1/4"		
Standard Length is 10-Feet		



CAD Detail Name: [Vinyl Foundation Weep Screed](#)
Click Link to go to Print Details

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

COLORS

Standard color is white. This profile can be specified and ordered with the exposed area in tan, brown or gray.



All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements
Made in the United States of America

LEED: 100% post industrial recyclable content

This bead is required by most building codes in the United States. Check with local building codes for the proper clearance for the weep screed placement above grade.

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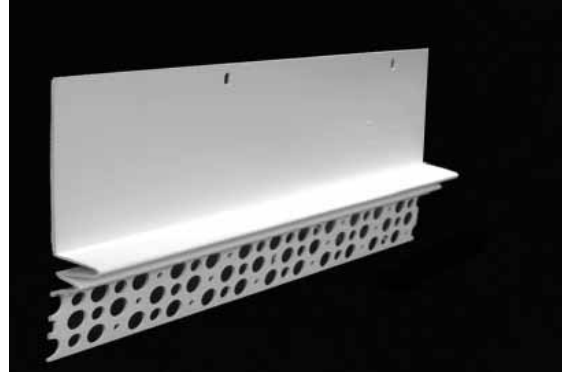
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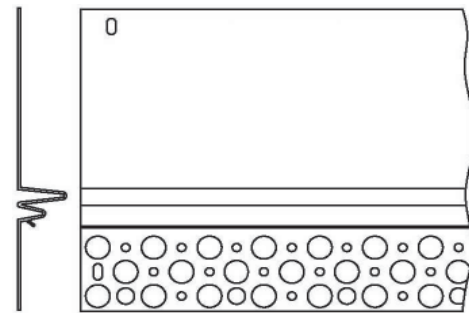
VINYL MID WALL WEEP SCREED

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Mid Wall Weep Screed performs as an unpunched weep screed allowing excess moisture to escape the back of a stucco membrane. This screed also performs as an expansion (control) joint with twin grounds. It is installed where a framed stucco surface meets a masonry (concrete block) surface. This condition is common between floors on 2-story homes and at the base of a gable receiving stucco. The unpunched flange above must be installed extending at least one inch below the framing/concrete joint. The weather barrier and lath should be installed over the solid upper flange to direct water to the foundation weep screed.



Product Submittal	Product Number	Ground Description
	AMMWS-780-500	1/2"
	AMMWS-780-580	5/8"
	AMMWS-780-780	7/8"
Manufactured with a 3 1/2" Nailing Flange as Required by IBC 2510, 2511		
Standard Length is 10-Feet		



CAD Detail Name: [Vinyl Mid Wall Weep Screed](#)
Click Link to go to Print Details

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

COLORS

Standard color is white. This profile can be specified and ordered with the exposed area in tan, brown or gray.



All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

The unpunched flange above must be installed extending at least 1-inch below the framing / concrete joint. The weather barrier and lath should be installed over the solid upper flange to direct moisture to the foundation weep screed.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements
Made in the United States of America

LEED: 100% post industrial recyclable content

All information contained herein is accurate as known at the time of publication. Specifications may change and AMICO reserves the right to change product specifications without notice and without incurring obligations.

ALABAMA METAL INDUSTRIES CORPORATION

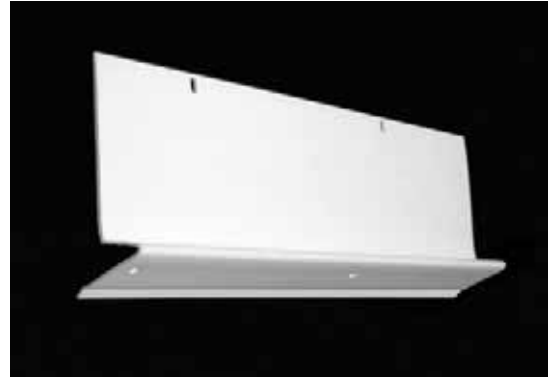
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June 2010

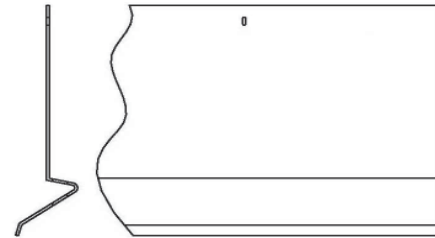
VINYL WEEP SCREED EXTENDED LEG

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Weep Screed with and Extended leg covers the bottom edge of the sheathing in cases where the sheathing extends beyond the edge of the foundation. The extended leg helps protect the edge of the sheathing from moisture and insect damage. This screed also acts as a standard foundation weep screed allows moisture to escape the stucco membrane.



Product Submittal	Product Number	Ground Description
	AMFWS-L-425-500	1/2"
	AMFWS-L-425-780	7/8"
Manufactured with a 3 1/2" Nailing Flange as Required by IBC 2510, 2511		
Overall Height of Weep Screed 4 1/2"		
Standard Length is 10-Feet		



CAD Detail Name: [Vinyl Weep Screed Extended Leg](#)
Click Link to go to Print Details

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511
Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.
Meets Buy American Procurement Requirements
Made in the United States of America
LEED: 100% post industrial recyclable content

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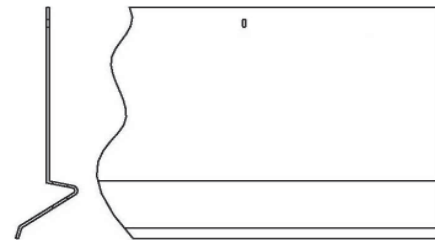
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VINYL TRANSITIONAL SCREED

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Transitional Weep Screed is made to provide drainage in areas other than at the foundation such as where stucco walls meet roof lines.

Product Submittal	Product Number	Ground Description
	AMFWS- 238-500	1/2"
	AMFWS- 238-780	7/8"
Manufactured with a 2 3/8" Nailing Flange		
Overall Height of Weep Screed 2 1/2"		
Standard Length is 10-Feet		



CAD Detail Name: [Vinyl Transitional Weep Screed](#)

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

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VINYL DRIP SCREED with CONTROL JOINT

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Drip Screed with Control Joint has a 2-piece design which allows for a drip edge in stucco. The control joint helps to relieve stress at the joining point of soffit and fascia.



Product Submittal	Product Number	Ground Description
	AMDS-750-500	1/2"
	AMDS-750-750	3/4"
	AMDS-580-580	5/8"
Standard Length is 10-Feet		

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

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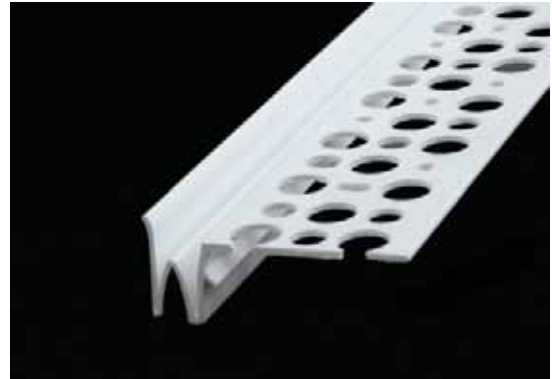
June 2010



VINYL HORIZONTAL DRIP SCREED

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Horizontal Drip Screed is the bottom portion of the AMICO Drip Screed. This bead is specified where a horizontal (ceiling) butts into a vertical (wall) surface requiring movement and stress relief.



Product Submittal	Product Number	Ground Description
	AMHDS-380	3/8"
	AMHDS-500	1/2"
	AMHDS-580	5/8"
	AMHDS-750	3/4"
	AMHDS-780	7/8"
Standard Length is 10-Feet		

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

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VINYL STUCCO REVEAL CONNECTORS AVAILABLE FOR ALL STUCCO REVEALS WITH CAPS

Patent #5,761,866

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Stucco Connectors are a fabricated accessory to enable accurate junctures of AMICO Reveals. These connectors are fabricated from AMICO AMSR Stucco Reveals to meet the requirements for each project. They are available in all sizes, reveals and grounds.

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

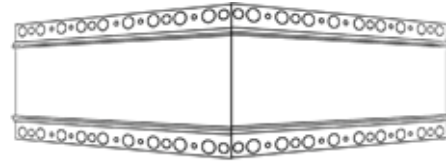
REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511

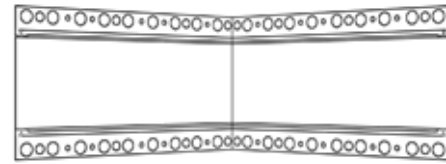
Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements
Made in the United States of America

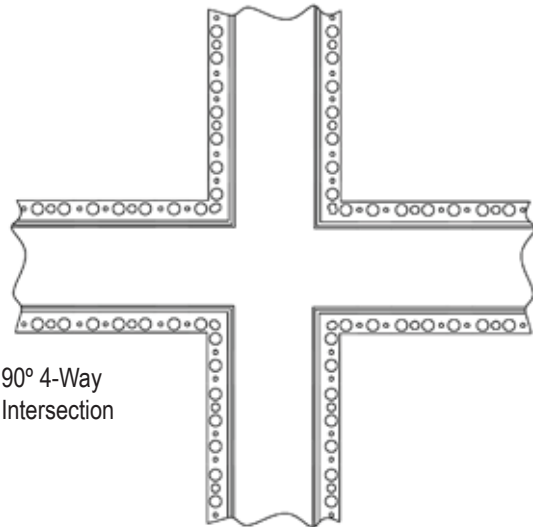
LEED: 100% post industrial recyclable content



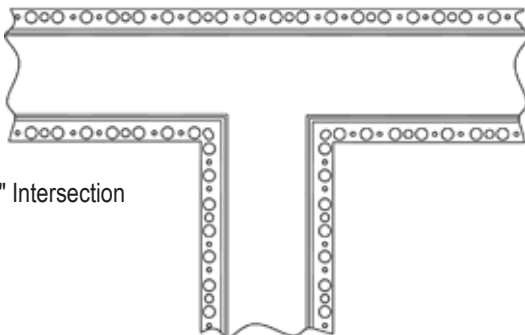
90° Outside Corner



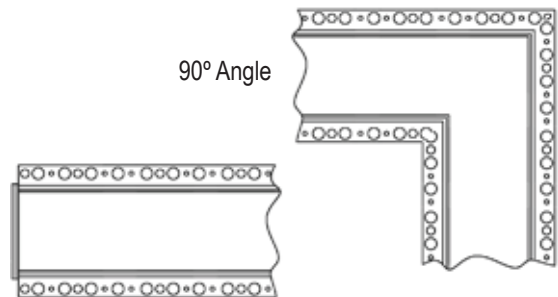
90° Inside Corner



90° 4-Way
Intersection



90° "T" Intersection



90° Angle

End Closure

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VINYL STUCCO REVEAL with REMOVABLE CAP

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Stucco Reveal creates a distinctive break in the stucco surface. The temporary and removable masking cap protects the reveal from collecting debris during construction. Caps are not available for all sizes. Cap availability is noted in the table below. AMICO Intersections and Corners are designed to be used with this profile. Standard Length 10Ft.

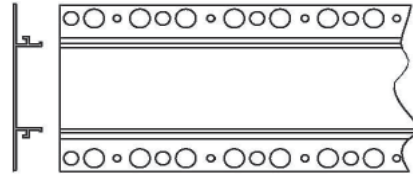
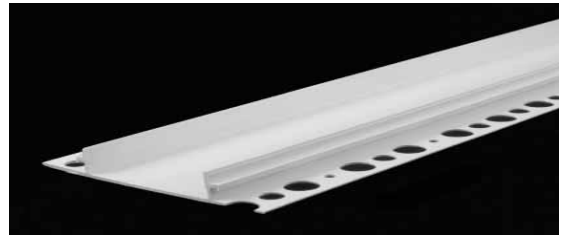
REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements
Made in the United States of America

LEED: 100% post industrial recyclable content



CAD Detail Name: [Vinyl Stucco Reveal](#)

[Click Link to go to Print Details](#)

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

Submittal	Product Number	Cap	Ground	Reveal
	AMSR-250-500	No	1/4"	1/2"
	AMSR-250-1500	No	1/4"	1 1/2"
	AMSR-250-2000	No	1/4"	2"
	AMSR-380-500	Yes	3/8"	1/2"
	AMSR-380-750	Yes	3/8"	3/4"
	AMSR-380-1000	Yes	3/8"	1"
	AMSR-380-1500	Yes	3/8"	1 1/2"
	AMSR-500-500	Yes	1/2"	1/2"
	AMSR-500-750	Yes	1/2"	3/4"
	AMSR-500-1000	Yes	1/2"	1"
	AMSR-500-1500	Yes	1/2"	1 1/2"
	AMSR-500-2000	Yes	1/2"	2"
	AMSR-500-3000	No	1/2"	3"
	AMSR-580-500	Yes	5/8"	1/2"

Submittal	Product Number	Cap	Ground	Reveal
	AMSR-580-580	Yes	5/8"	5/8"
	AMSR-580-750	Yes	5/8"	3/4"
	AMSR-580-1000	Yes	5/8"	1"
	AMSR-580-1500	Yes	5/8"	1 1/2"
	AMSR-580-2000	Yes	5/8"	2"
	AMSR-580-3000	No	5/8"	3"
	AMSR-750-500	Yes	3/4"	1/2"
	AMSR-750-750	Yes	3/4"	3/4"
	AMSR-750-1000	Yes	3/4"	1"
	AMSR-750-1500	Yes	3/4"	1 1/2"
	AMSR-750-2000	Yes	3/4"	2"
	AMSR-750-3000	No	3/4"	3"
	AMSR-780-580	Yes	7/8"	5/8"
	AMSR-780-1500	Yes	7/8"	1 1/2"

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VINYL "F" CHANNEL REVEAL

with REMOVABLE CAP

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Stucco "F" Channel Reveal forms reveals in wall and ceiling designs, as well as addressing the juncture of dissimilar materials. The temporary and removable masking cap protects the reveal from collecting debris during construction. Cap not provided for all sizes.

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

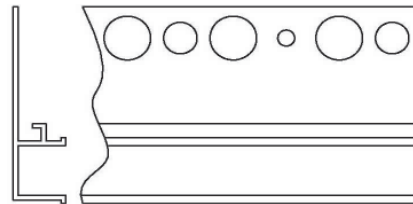
Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content



Reveal shown with temporary and removable cap



CAD Detail Name: [Vinyl "F" Channel Reveal](#)

[Click Link to go to Print Details](#)

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

Submittal	Product Number	Cap	Ground	Reveal
	AMFR-250-500	No	1/4"	1/2"
	AMFR-250-1500	No	1/4"	1 1/2"
	AMFR-250-2000	No	1/4"	2"
	AMFR-380-500	Yes	3/8"	1/2"
	AMFR-380-750	Yes	3/8"	3/4"
	AMFR-380-1000	Yes	3/8"	1"
	AMFR-380-1500	Yes	3/8"	1 1/2"
	AMFR-500-500	Yes	1/2"	1/2"
	AMFR-500-750	Yes	1/2"	3/4"
	AMFR-500-500	Yes	1/2"	1"
	AMFR-500-1500	Yes	1/2"	1 1/2"
	AMFR-500-2000	Yes	1/2"	2"
	AMFR-500-3000	No	1/2"	3"

Submittal	Product Number	Cap	Ground	Reveal
	AMFR-580-500	Yes	5/8"	1/2"
	AMFR-580-750	Yes	5/8"	3/4"
	AMFR-580-1000	Yes	5/8"	1"
	AMFR-580-1500	Yes	5/8"	1 1/2"
	AMFR-580-2000	Yes	5/8"	2"
	AMFR-580-3000	Yes	5/8"	3"
	AMFR-750-500	Yes	3/4"	1/2"
	AMFR-750-750	Yes	3/4"	3/4"
	AMFR-750-500	Yes	3/4"	1"
	AMFR-750-1500	Yes	3/4"	1 1/2"
	AMFR-750-2000	Yes	3/4"	2"
	AMFR-750-3000	No	3/4"	3"
	AMFR-780-1500	Yes	7/8"	1 1/2"

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VINYL ANGLED STUCCO REVEAL

Patent # D456,528S

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Angled Stucco Reveal creates a unique architectural break in the surface area of a stucco wall or ceiling.

Submittal	Product Number	Ground	Reveal Width
	AMSRA-580	5/8"	1 5/8"
	AMSRA-750	3/4"	
Overall Width of Perforated Flange is 3-1/16"			
Standard Length is 10-Feet			

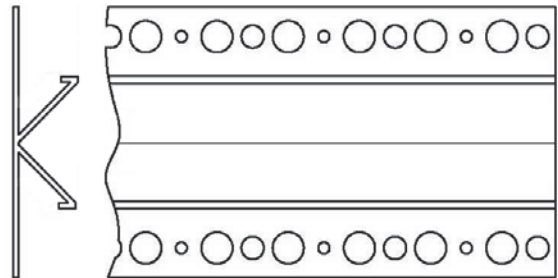
FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
 Meets IBC 2510 and IBC 2511
 Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.
 Meets Buy American Procurement Requirements
 Made in the United States of America
 LEED: 100% post industrial recyclable content



CAD Detail Name: [Vinyl Angled Stucco Reveal](#)
 Click Link to go to Print Details

The reveal does not perform the function of an expansion / control joint since the bead does not allow any movement.

To function properly, the stucco finish should be forced up under the lip of the bead.

All information contained herein is accurate as known at the time of publication. Specifications may change and AMICO reserves the right to change product specifications without notice and without incurring obligations.

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VINYL CHAMFERED STUCCO REVEAL

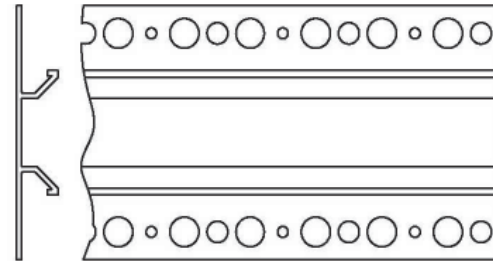
Patent # D456,528S

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Chamfered Stucco Reveal creates a unique architectural break in the surface area of a stucco wall or ceiling.



Submittal	Product Number	Ground	Reveal Width Bottom / Top	
	AMCSR-580-1000	5/8"	1"	1 3/4"
	AMCSR-580-1500	5/8"	1 1/2"	
	AMCSR-780-1000	7/8"	1"	
	AMCSR-780-1500	7/8"	1 1/2"	
Overall Width of Perforated Flange is 3 3/8"				
Standard Length is 10-Feet				



CAD Detail Name: [Vinyl Chamfered Reveal](#)
Click Link to go to Print Details

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

The reveal does not perform the function of an expansion / control joint since the bead does not allow any movement.

To function properly, the stucco finish should be forced up under the lip of the bead.

All information contained herein is accurate as known at the time of publication. Specifications may change and AMICO reserves the right to change product specifications without notice and without incurring obligations.

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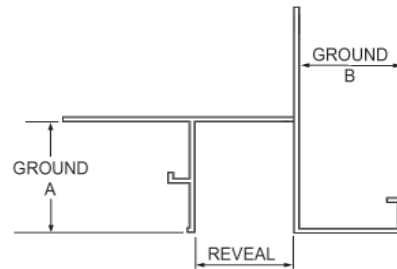
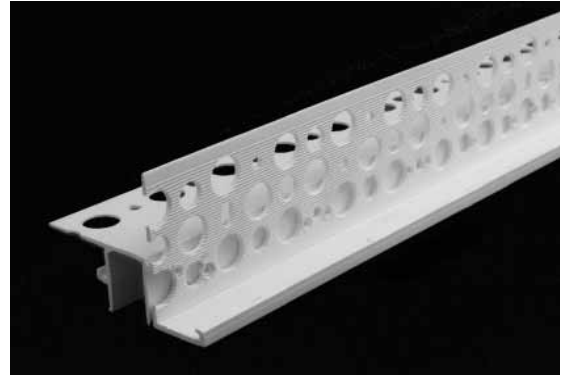
June 2010

VINYL DRIP SCREED REVEAL

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Stucco Drip Screed Reveal provides a consistent reveal and ground for soffit applications.

Submittal	Product Number	Ground A	Reveal	Ground B
	AMDSR-250-500	1/4"	1/2"	1/2"
	AMDSR-250-1500	1/4"	1 1/2"	1 1/2"
	AMDSR-250-2000	1/4"	2"	2"
	AMDSR-380-500	3/8"	1/2"	1/2"
	AMDSR-380-750	3/8"	3/4"	3/4"
	3AMDSR-380-1000	3/8"	1"	1"
	AMDSR-380-1500	3/8"	1 1/2"	1 1/2"
	AMDSR-500-500	1/2"	1/2"	1/2"
	AMDSR-500-750	1/2"	3/4"	3/4"
	AMDSR-500-1000	1/2"	1"	1"
	AMDSR-500-1500	1/2"	1 1/2"	1 1/2"
	AMDSR-500-2000	1/2"	2"	2"
	AMDSR-500-3000	1/2"	3"	3"
	AMDSR-580-500	5/8"	1/2"	1/2"
	AMDSR-580-750	5/8"	3/4"	3/4"
	AMDSR-580-1000	5/8"	1"	1"
	AMDSR-580-1500	5/8"	1 1/2"	1 1/2"
	AMDSR-580-2000	5/8"	2"	2"
	AMDSR-580-3000	5/8"	3"	3"
	AMDSR-750-500	3/4"	1/2"	1/2"
	AMDSR-750-750	3/4"	3/4"	3/4"
	AMDSR-750-1000	3/4"	1"	1"
	AMDSR-750-1500	3/4"	1 1/2"	1 1/2"
	AMDSR-750-2000	3/4"	2"	2"
	AMDSR-750-3000	3/4"	3"	3"
	AMDSR-780-500	7/8"	1/2"	1/2"
	AMDSR-780-1500	7/8"	1 1/2"	1 1/2"
Standard Length is 10-Feet				



FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements
Made in the United States of America

LEED: 100% post industrial recyclable content

All information contained herein is accurate as known at the time of publication. Specifications may change and AMICO reserves the right to change product specifications without notice and without incurring obligations.

ALABAMA METAL INDUSTRIES CORPORATION

3245 Fayette Avenue ♦ Birmingham, AL 35208 ♦ Telephone 800/366-2642 ♦ Facsimile 205/786-6527
email fmayer@gibraltar1.com

VINYL 2-PIECE SHADOW REVEAL

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Stucco 2-Piece Shadow Reveal is specified for multiple reasons. The bead forms a reveal ½-inch to 1-¼ inch wide while its 2-piece construction allows for movement at the juncture of the horizontal and vertical stucco surface.



Submittal	Product Number	Vertical Leg	Ground
	AMESR-380-500	¾"	⅜"
	AMESR-500-500	¾"	½"
	AMESR-580-500	¾"	⅝"
	AMESR-750-500	¾"	¾"
	AMESR-780-500	¾"	⅞"
	AMESR-380-500	1"	⅜"
	AMESR-500-500	1"	½"
	AMESR-580-500	1"	⅝"
	AMESR-750-500	1"	¾"
	AMESR-780-500	1"	⅞"
	AMESR-380-500	1½"	⅜"
	AMESR-380-500	1½"	½"
	AMESR-380-500	1½"	⅝"
	AMESR-380-500	1½"	¾"
	AMESR-380-500	1½"	⅞"
Standard Length is 10-Foot			

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511

Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements
Made in the United States of America

LEED: 100% post industrial recyclable content

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

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June 2010

VINYL 2-PIECE VENTED SHADOW REVEAL with H-CLIPS

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Stucco 2-Piece Vented Shadow Reveal is specified for multiple reasons. The bead forms a reveal $\frac{1}{2}$ " to $1\frac{1}{4}$ " wide while its 2-piece construction allows for movement at the juncture of the vertical and horizontal stucco surface. This bead is used to vent soffits with adjacent walls.



Submittal	Product Number	Reveal	Ground
	AMVSR-200-380	2"	$\frac{3}{8}$ "
	AMVSR-200-500	2"	$\frac{1}{2}$ "
	AMVSR-200-750	2"	$\frac{3}{4}$ "
	AMVSR-300-380	3"	$\frac{3}{8}$ "
	AMVSR-300-500	3"	$\frac{1}{2}$ "
	AMVSR-300-750	3"	$\frac{3}{4}$ "
	AMVSR-400-380	4"	$\frac{3}{8}$ "
	AMVSR-400-500	4"	$\frac{1}{2}$ "
	AMVSR-400-750	4"	$\frac{3}{4}$ "
Standard Length is 10-Feet			

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784

Meets IBC 2510 and IBC 2511

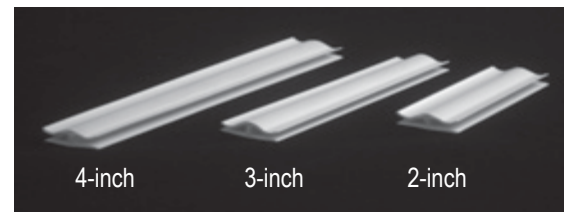
Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.

Meets Buy American Procurement Requirements

Made in the United States of America

LEED: 100% post industrial recyclable content

AMICO H-CLIPS are supplied with all vinyl stucco vent products. They assure stability between the end joints of the vented surface. They are provided in 2-inch, 3-inch and 4-inch lengths to correspond to the vent width of the profile. H-Clips are supplied upon request. Contact our Lakeland, Florida branch, 800-487-2511 to order.



The reveal does not perform the function of an expansion / control joint since the bead does not allow any movement.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

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June 2010



VINYL CONTINUOUS STUCCO SOFFIT VENT with H-CLIPS

FOR STUCCO AND PLASTER INSTALLATIONS

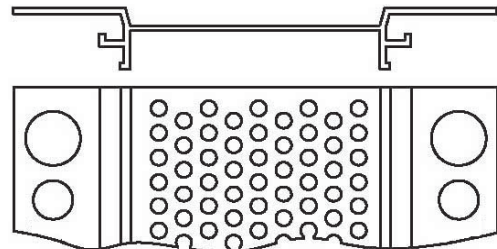
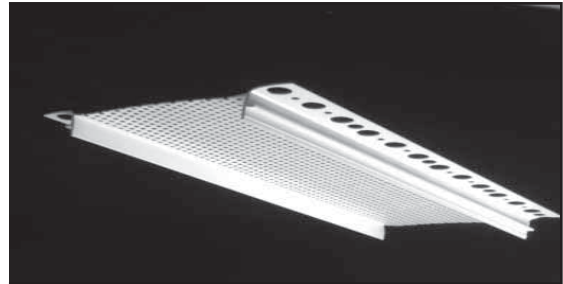
AMICO Vinyl Continuous Stucco Soffit Vent is a 1-piece bead for ventilating soffit areas. The design of the bead has incorporated the function of a casing bead to provide a necessary ground for proper stucco application.

Submittal	Product Number	Vent Width	Ground
	AMSVS-200-500	2"	1/2"
	AMSVS-200-580	2"	5/8"
	AMSVS-200-750	2"	3/4"
	AMSVS-200-780	2"	7/8"
6.6 Square Inches of Vent Open Area per Lineal Foot with an Overall Width of 3 3/4"			
	AMSVS-300-500	3"	1/2"
	AMSVS-300-580	3"	5/8"
	AMSVS-300-750	3"	3/4"
	AMSVS-300-780	3"	7/8"
9.6 Square Inches of Vent Open Area per Lineal Foot with an Overall Width of 4 3/4"			
	AMSVS-400-500	4"	1/2"
	AMSVS-400-580	4"	5/8"
	AMSVS-400-750	4"	3/4"
	AMSVS-400-780	4"	7/8"
14.0 Square Inches of Vent Open Area per Lineal Foot with an Overall Width of 5 3/4"			
Standard Length is 10-Feet			

FINISH

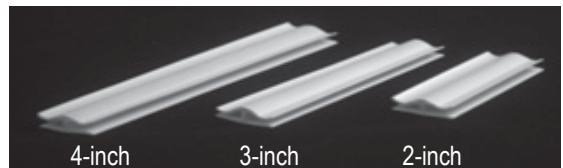
The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.



CAD Detail Name: [Vinyl Continuous Soffit Vent](#)
 Click Link to go to Print Details

AMICO H-CLIPS are supplied with all vinyl stucco vent products. They assure stability between the end joints of the vented surface. They are provided in 2-inch, 3-inch and 4-inch lengths to correspond to the vent width of the profile. H-Clips are supplied upon request. Contact our Lakeland, Florida branch, 800-487-2511 to order.



REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
 Meets IBC 2510 and IBC 2511
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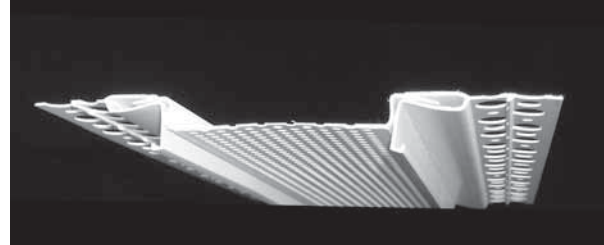
June 2010

VINYL STUCCO SOFFIT VENT 3-PIECE CONSTRUCTION with H-CLIPS

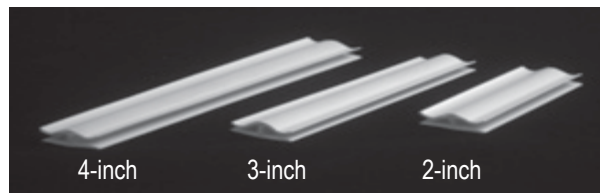
FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Stucco Soffit Vent is a 3-piece bead for ventilating attic areas through the soffit. The 3-piece design also allows for expansion and contraction in the soffit. The two outside casing type components provide grounds that match the thickness of the stucco and can be used as the screed. Standard Length is 10-Feet

Submittal	Product Number	Vent Width	Ground
	AMSV-750-100	1"	3/4"
6.6 Square Inches of Vent Open Area per Lineal Foot with an Overall Width of 5 1/8 inch			
	AMSV-380-200	2"	3/8"
	AMSV-500-200	2"	1/2"
	AMSV-580-200	2"	5/8"
	AMSV-750-200	2"	3/4"
	AMSV-780-200	2"	7/8"
6.6 Square Inches of Vent Open Area per Lineal Foot with an Overall Width of 6 1/8 inch			
	AMSV-380-300	3"	3/8"
	AMSV-580-300	3"	5/8"
	AMSV-750-300	3"	3/4"
	AMSV-780-300	3"	7/8"
9.6 Square Inches of Vent Open Area per Lineal Foot with an Overall Width of 7 1/8 inch			
	AMSV-380-400	4"	3/8"
	AMSV-500-400	4"	1/2"
	AMSV-580-400	4"	5/8"
	AMSV-750-400	4"	3/4"
	AMSV-780-400	4"	7/8"
14.0 Square Inches of Vent Open Area per Lineal Foot with an Overall Width of 8 1/8"			



AMICO H-CLIPS are supplied with all vinyl stucco vent products. They assure stability between the end joints of the vented surface. They are provided in 2-inch, 3-inch and 4-inch lengths to correspond to the vent width of the profile. H-Clips are supplied upon request. Contact our Lakeland, Florida branch, 800-487-2511 to order.



All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
Meets IBC 2510 and IBC 2511
Refer to ASTM C1063 for support spacing, lath selection, fastener selection and further information regarding the proper installation of metal lath and accessories.
Meets Buy American Procurement Requirements
Made in the United States of America
LEED: 100% post industrial recyclable content

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VINYL STUCCO SOFFIT VENT PANELS with H-CLIPS

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Stucco Soffit Vent Panels provide is a 1-piece 24-inch long vent panel unit for ventilation in the soffit.

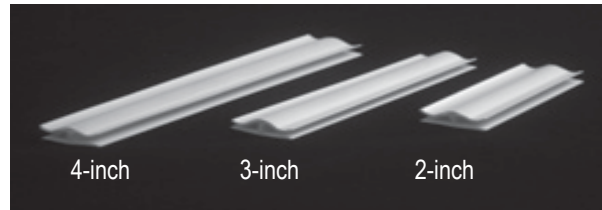


Submittal	Product Number	Ground	Width of Panel
	AMSVS-P-200-500	1/2"	2"
	AMSVS-P-200-500	5/8"	2"
	AMSVS-P-200-500	3/4"	2"
	AMSVS-P-200-500	7/8"	2"
6.6 Square Inches of Vent Open Area per Lineal Foot			
	AMSVS-P-200-500	3/8"	3"
	AMSVS-P-200-500	1/2"	3"
	AMSVS-P-200-500	5/8"	3"
	AMSVS-P-200-500	3/4"	3"
	AMSVS-P-200-500	7/8"	3"
9.6 Square Inches of Vent Open Area per Lineal Foot			
	AMSVS-P-200-500	3/8"	4"
	AMSVS-P-200-500	1/2"	4"
	AMSVS-P-200-500	5/8"	4"
	AMSVS-P-200-500	3/4"	4"
	AMSVS-P-200-500	7/8"	4"
14.0 Square Inches of Vent Open Area per Lineal Foot			
Each Soffit Vent Panel is 24-inches Long			

FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes.

AMICO H-CLIPS are supplied with all vinyl stucco vent products. They assure stability between the end joints of the vented surface. They are provided in 2-inch, 3-inch and 4-inch lengths to correspond to the vent width of the profile. H-Clips are supplied upon request. Contact our Lakeland, Florida branch, 800-487-2511 to order.



All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

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 Meets IBC 2510 and IBC 2511
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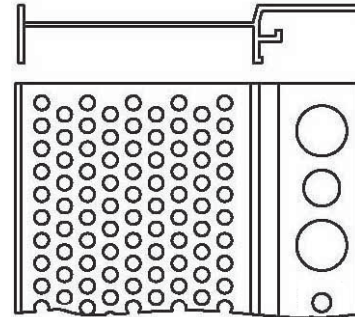
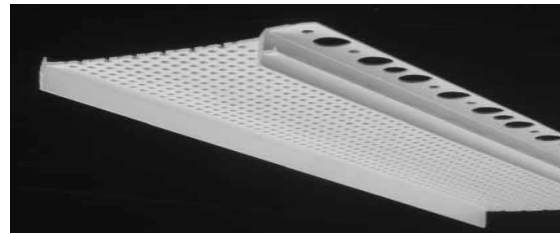
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 email fmayer@gibraltar1.com

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VINYL STUCCO SHADOW VENT SOFFIT PANELS with H-CLIPS

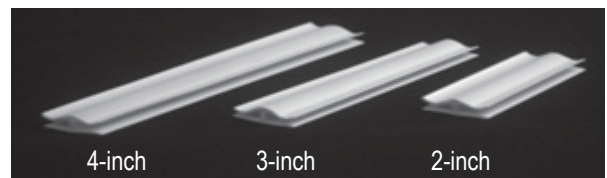
FOR STUCCO AND PLASTER INSTALLATIONS
 AMICO Vinyl Stucco Shadow Vent Soffit Panels provide is a 1-piece 24-inch long vent panel unit with reveal for ventilation in the soffit.



CAD Detail Name: [Vinyl Shadow Soffit Panels](#)
 Click Link to go to Print Details

Submittal	Product Number	Ground	Width of Panel
	AMSVSR-200-500	1/2"	2"
	AMSVSR-200-580	5/8"	2"
	AMSVSR-200-750	3/4"	2"
	AMSVSR-200-780	7/8"	2"
6.6 Square Inches of Vent Open Area per Lineal Foot			
	AMSVSR-300-500	1/2"	3"
	AMSVSR-300-580	5/8"	3"
	AMSVSR-300-750	3/4"	3"
	AMSVSR-300-780	7/8"	3"
9.6 Square Inches of Vent Open Area per Lineal Foot			
	AMSVSR-400-380	3/8"	4"
	AMSVSR-400-500	1/2"	4"
	AMSVSR-400-580	5/8"	4"
	AMSVSR-400-750	3/4"	4"
	AMSVSR-400-780	7/8"	4"
		3/4"	4"
		7/8"	4"
14.0 Square Inches of Vent Open Area per Lineal Foot			
Shadow Vent Panels are 24-Inches Long			

AMICO H-CLIPS are supplied with all vinyl stucco vent products. They assure stability between the end joints of the vented surface. They are provided in 2-inch, 3-inch and 4-inch lengths to correspond to the vent width of the profile. H-Clips are supplied upon request. Contact our Lakeland, Florida branch, 800-487-2511 to order.



FINISH

The finish on all AMICO vinyl stucco accessories is compatible with standard lathing and paint finishes. All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

PVC complies with ASTM D4316 and ASTM D1784
 Meets IBC 2510 and IBC 2511
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VINYL STUCCO ROOF DRIP EDGE

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Stucco Roof Drip Edge is specified at the top edge of the roof to provide continuous edge protection for plywood sheathing, and a drip edge to channel moisture away from the structure.



Submittal	Product Number	Width of Bead	Height of Bead
	AMRDE-200	1 $\frac{7}{8}$ "	1 $\frac{1}{8}$ "
Standard Length is 10-Feet			

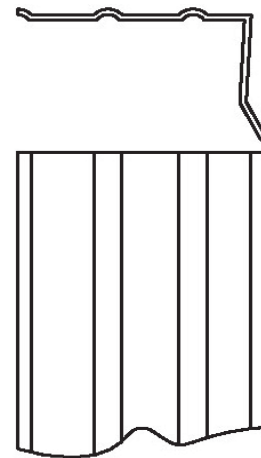
FINISH

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REFERENCES

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VINYL STUCCO ANGLES

FOR STUCCO AND PLASTER INSTALLATIONS

AMICO Vinyl Stucco Angles are used with inside and outside corner expansion joints or can be utilized for special applications.

DESCRIPTION

Submittal	Product Number	Dimension of Legs
	AM750-750	$\frac{3}{4}" \times \frac{3}{4}"$
	AM1000-1000	1" x 1"
	AM1500-1500	$1\frac{1}{2}" \times 1\frac{1}{2}"$
Standard Length is 10-Feet		

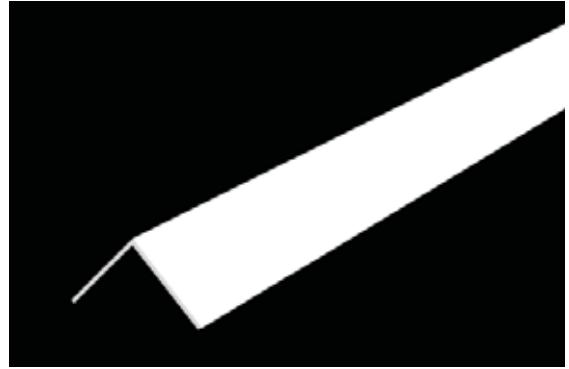
FINISH

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All butt joints, intersections, and ends should be joined, embedded and sealed in a quality sealant compatible with exterior paint finish.

REFERENCES

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Meets IBC 2510 and IBC 2511
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Meets Buy American Procurement Requirements
Made in the United States of America
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CAD Detail Name: [Vinyl Stucco Angles](#)
Click Link to go to Print Details

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